



Installation instructions

Audi A1 2011 ►

Decorative film, for scope of delivery
8X3.060.306.BB.Z3M, 8X3.060.306.BB.Z7S,
8X3.060.306.BC.Z3M, 8X3.060.306.BC.Z7S,
8X4.060.306.AS.Z3M and 8X4.060.306.AS.Z7S
8X4.060.306.AT.Z3M and 8X4.060.306.AT.Z7S
Audi Genuine Accessories®

Edition 04/2013



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1 Notes

1.1 General notes

Please read and take note of these WARNING, Caution and Note descriptions before carrying out maintenance or repair work.

 **WARNING**

Text with this symbol contains information concerning your safety and indicates potential accident and injury risks.

 **Caution**

Text with this symbol indicates the risk of damage to your vehicle.

 **Note**

Text with this symbol contains additional information.

AUDI AG will not accept responsibility in the event of failure to comply with these assembly instructions.

1.2 Notes on assembly

 **Caution**

The decorative film system must only be applied by skilled personnel with the necessary training and qualifications, or by a qualified workshop specialising in the application of films.

The vehicle must not be put through a car wash while the adhesive is hardening (for at least three days after application)!

 **Note**

- ◆ *The adhesive on the decorative film requires 72 hours to harden at a minimum temperature of 15° C.*
- ◆ *The adhesive will not harden at temperatures below 15° C.*

1.3 Notes on the properties of the decorative film

The decorative trim is susceptible to ageing (e.g. embrittlement) as a result of exposure to a diverse range of environmental influences.

Excessive sunlight may affect the colour fastness of the film.



1.4 Maintenance instructions for vehicles with decorative film

- ◆ The vehicle should be cleaned on a regular basis — this maintains the surface quality.
- ◆ Insect remains, bird droppings and other aggressive deposits must be removed immediately to help prevent any alteration in the surface quality.

Caution

- ◆ ***Do not clean the area around the decorative film with a high-pressure cleaner — this could cause the decorative film to lift!***
- ◆ ***Powder-based or abrasive care and cleaning agents must not be used!***



2 Parts overview

competition kit R18

The film sets differ in terms of the colour of the films.

Part number	Type	Colour variants
8X3.060.306.BB.Z3M	A1 3-door model	Ice Silver/Misano Red
8X3.060.306.BB.Z7S	A1 3-door model	Ice Silver/Daytona Grey
8X4.060.306.AS.Z3M	A1 Sportback	Ice Silver/Misano Red
8X4.060.306.AS.Z7S	A1 Sportback	Ice Silver/Daytona Grey

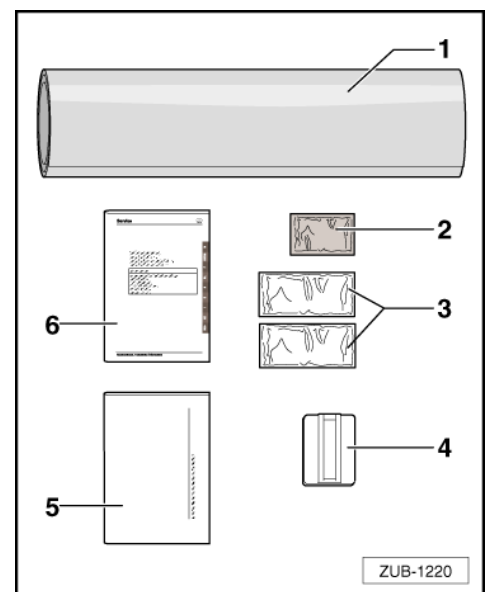
competition kit R18 "plus"

The film sets for the competition kit R18 "plus" include decorative films for the side sills and the front spoiler.

Part number	Type	Colour variants
8X3.060.306.BC.Z3M	A1 3-door model	Ice Silver/Misano Red
8X3.060.306.BC.Z7S	A1 3-door model	Ice Silver/Daytona Grey
8X4.060.306.AT.Z3M	A1 Sportback	Ice Silver/Misano Red
8X4.060.306.AT.Z7S	A1 Sportback	Ice Silver/Daytona Grey

The set of films comprises:

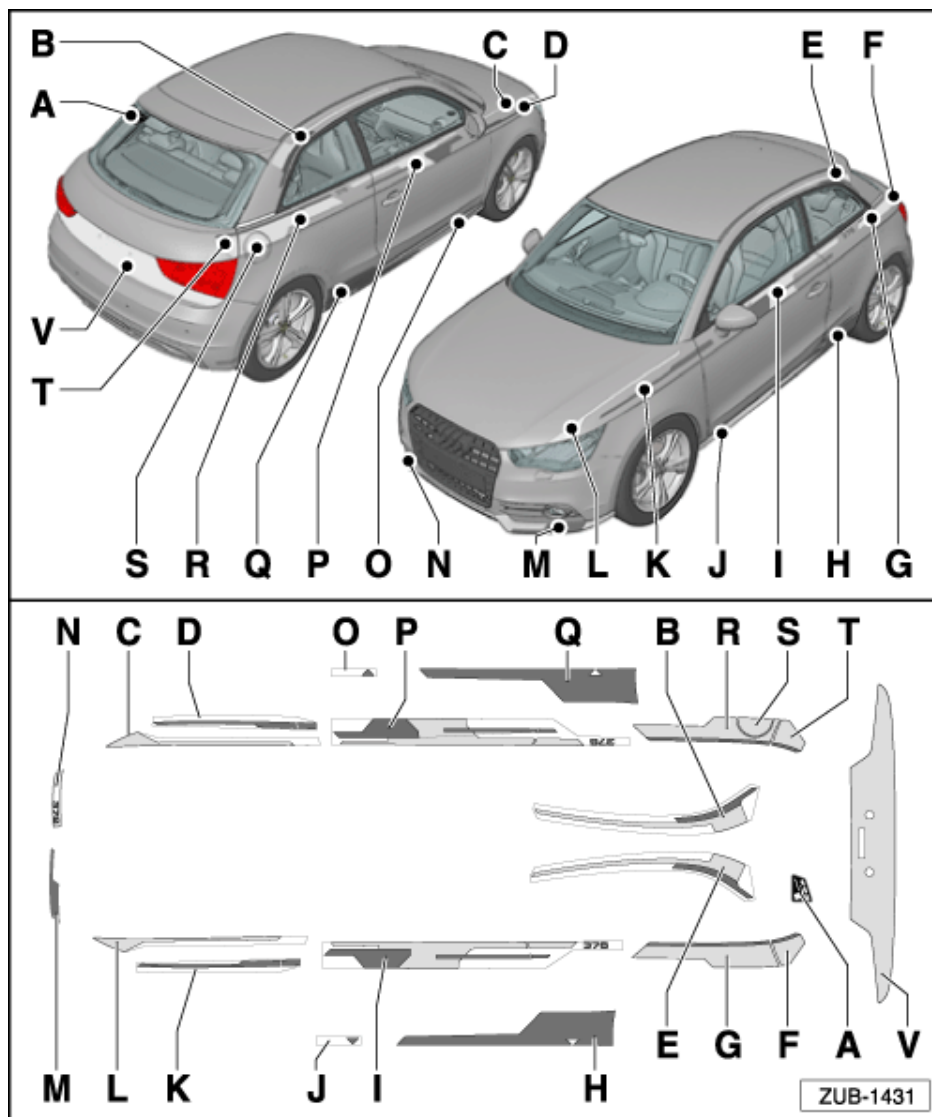
- 1 - Decorative films
- 2 - 10 ml of application concentrate (1x)
- 3 - Cleaning cloths (2x)
- 4 - Scraper (1x)
- 5 - Maintenance instructions (1x); provided in Owner's Manual folder
- 6 - Installation instructions (1x)





Positions of films on 3-door model

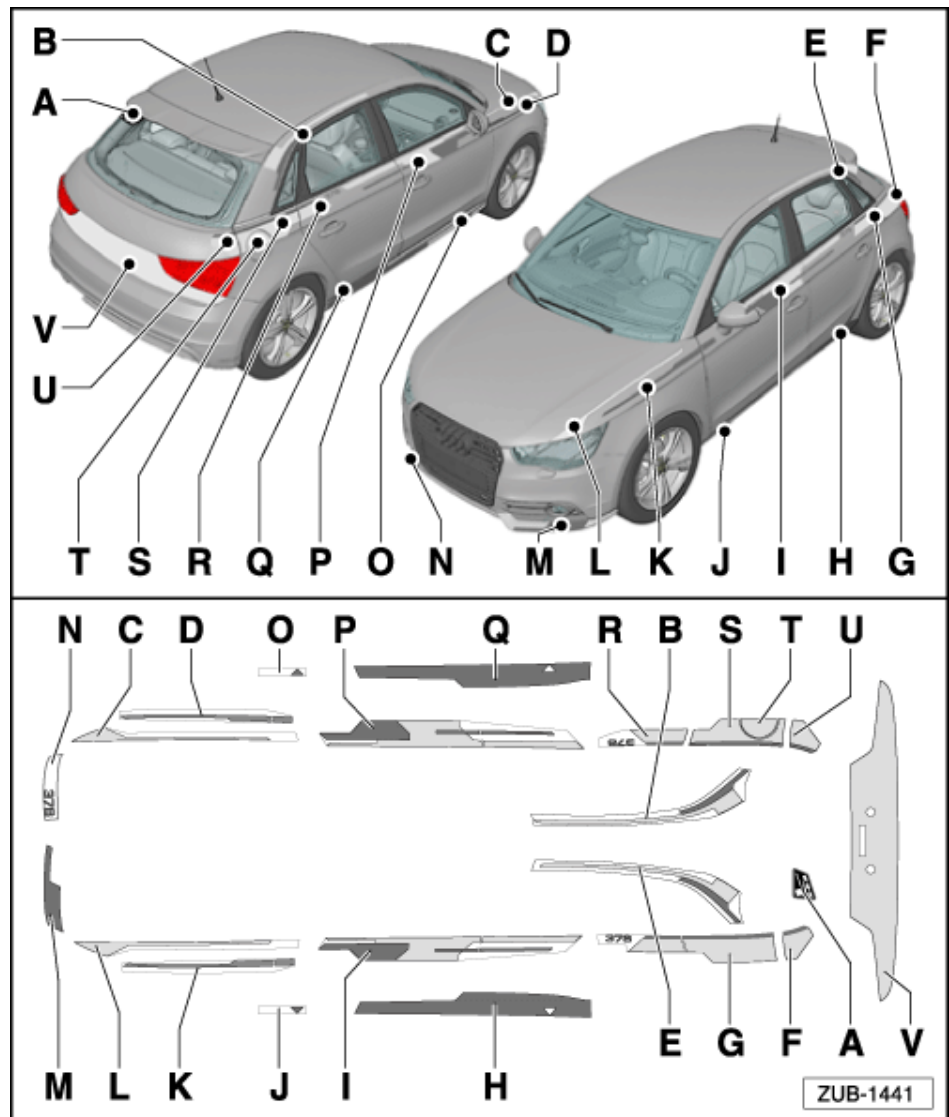
- A - Film, sticker, rear window
- B - Film, door frame, right
- C - Film, bonnet, top right
- D - Film, bonnet, bottom right
- E - Film, door frame, left
- F - Film, rear, rear left
- G - Film, rear of car, left
- H - Film, sill, rear left
- I - Film, door, left
- J - Film, sill, front left
- K - Film, bonnet, bottom left
- L - Film, bonnet, top left
- M - Film, front blade, left
- N - Film, front blade, right
- O - Film, sill, front right
- P - Film, door, right
- Q - Film, sill, rear right
- R - Film, rear of car, right
- S - Film, fuel tank cap
- T - Film, rear, rear right
- V - Rear lid film





Positions of films on 5-door model

- A - Film, sticker, rear window
- B - Film, door frame, right
- C - Film, bonnet, top right
- D - Film, bonnet, bottom right
- E - Film, door frame, left
- F - Film, rear, rear left
- G - Film, rear of car, left
- H - Film, sill, rear left
- I - Film, door, left
- J - Film, sill, front left
- K - Film, bonnet, bottom left
- L - Film, bonnet, top left
- M - Film, front blade, left
- N - Film, front blade, right
- O - Film, sill, front right
- P - Film, door, right
- Q - Film, sill, rear right
- R - Film, rear of car, right
- S - Film, rear, right
- T - Film, fuel tank cap
- U - Film, rear, rear right
- V - Rear lid film



UK/US

2.1 Additional required parts

The following parts are not included in the scope of delivery and must be ordered separately as and when required:

Quantity	Part number	Designation
1	8X0.853.742.A.2ZZ	A1 symbol
1	8X0.853.737.A.2ZZ	TFSI technology symbol
1	8J0.853.737.2ZZ	TDI technology symbol

2.2 Service parts — for replacing parts, e.g. for repairs following an accident

If individual film parts are required (e.g. for repairs following an accident), these parts can be ordered from the Audi Parts Service in the following packages:



Service parts 3-door model

Film part → Page 4:	Part number:	Position:
Film C/D/K/L	8X0 060 306 K Z3M	Bonnet, colour: Ice Silver/Misano Red, matt
Film C/D/K/L	8X0 060 306 K Z7S	Bonnet, colour: Ice Silver/Daytona Grey, matt
Film A	8X0 060 306 L	Rear window, colour: Brilliant black, printed
Film V	8X0 060 306 M X7W	Rear lid, colour: Ice Silver, matt
Film E/F/G/I	8X3 060 306 BD Z3M	Left film, door frame, rear, rear of car, door, col- our: Ice Silver/Misano Red, matt
Film E/F/G/I	8X3 060 306 BD Z7S	Left film, door frame, rear, rear of car, door, col- our: Ice Silver/Daytona Grey, matt
Film B/P/R/S/T	8X3 060 306 BE Z3M	Right film, door frame, door, rear of car, fuel tank cap, rear, colour: Ice Silver/Misano Red, matt
Film B/P/R/S/T	8X3 060 306 BE Z7S	Right film, door frame, door, rear of car, fuel tank cap, rear, colour: Ice Silver/Daytona Grey, matt
Film H/J/O/Q/M/N	8X3 060 306 BF Z3M	Film, front and rear sills, left and right front spoiler, colour: Misano Red, matt
Film H/J/O/Q/M/N	8X3 060 306 BF Z7S	Film, front and rear sills, left and right front spoiler, colour: Daytona Grey, matt

Service parts 5-door model

Film part → Page 5:	Part number:	Position:
Film C/D/K/L	8X0 060 306 K Z3M	Bonnet, colour: Ice Silver/Misano Red, matt
Film C/D/K/L	8X0 060 306 K Z7S	Bonnet, colour: Ice Silver/Daytona Grey, matt
Film A	8X0 060 306 L	Rear window, colour: Brilliant black, printed
Film V	8X0 060 306 M X7W	Rear lid, colour: Ice Silver, matt
Film E/F/G/I	8X4 060 306 BA Z3M	Left film, door frame, rear, rear of car, door, col- our: Ice Silver/Misano Red, matt
Film E/F/G/I	8X4 060 306 BA Z7S	Left film, door frame, rear, rear of car, door col- our: Ice Silver/Daytona Grey, matt



Film part ⇒ Page 5:	Part number:	Position:
Film B/P/R/S/T/U	8X4 060 306 BC Z3M	Right film, door frame, door, rear of car, fuel tank cap, rear, colour: Ice Silver/Misano Red, matt
Film B/P/R/S/T/U	8X4 060 306 BB Z7S	Right film, door frame, door, rear of car, fuel tank cap, rear, colour: Ice Silver/Daytona Grey, matt
Film H/J/O/Q/M/N	8X4 060 306 BC Z3M	Film, front and rear sills, left and right front spoiler, colour: Daytona Grey, matt
Film H/J/O/Q/M/N	8X4 060 306 BC Z7S	Film, front and rear sills, left and right front spoiler, colour: Daytona Grey, matt



3 Basics for working with adhesive films

Special tools and workshop equipment required

- ◆ Pump sprayer with application fluid¹⁾
- ◆ Cleaning agent²⁾
- ◆ Cleaning cloth (package content)
- ◆ Scraper (package content)

3.1 Preparations — Cleaning the bonding surfaces

- The vehicle must not have nano sealing.

Note

The films will not adhere to nano sealing, wax or similar sealing agents.

- Mounting surfaces, including edges, seams and gaps, must be cleaned thoroughly. Do not use wax or similar additives.
- Dry the mounting surfaces.
- Remove any labels and adhesive residue.
- Remove insect remains using insect remover 00A.096.300.A.020.
- Remove any wax residue or similar sealing agents using active foam cleaner 00A.096.301.A.020.
- If necessary, repair damaged paintwork (note the drying and hardening periods).
- Remove all traces of oil or grease from the mounting surfaces using the cleaning cloth provided.
- Let the mounting surfaces air dry for five minutes.
- To protect the films, wrap the scraper in a soft, lint-free cloth during application.

3.2 Applying and fixing the film

- Working temperature 15–30° C.
- No direct sunlight (the vehicle must not absorb any heat from the sun).
- The film backing paper should remain in place until immediately prior to application.
- During “wet application”, make sure that the film does not dry out on areas that still require processing.

1) Prepare the application fluid using 1 litre of water and application concentrate provided — only for wet application.

2) Remove insect remains using insect remover 00A.096.300.A.020 and any wax residue or similar sealing agents using active foam cleaner 00A.096.301.A.020.



Note

- ◆ The film may be statically charged when the backing paper is removed.
- ◆ Clothing with loose fibres such as woollen jumpers etc. should not be worn when applying the films.
- ◆ Long, loose hair must be tied back or covered with a cap.

Wet application

- Clean the bonding surfaces on the vehicle ⇒ **“Preparations — Cleaning the bonding surfaces”** on page 8.
- Use a pump sprayer to spray the application fluid onto the bonding surfaces on the vehicle.
- Spray hands and fingers with application fluid.
- Place the film on a flat, clean surface and, keeping close to the film, remove the backing paper from the film “at an angle of around 180°”.
- Spray the bonding surfaces of the film liberally with application fluid.

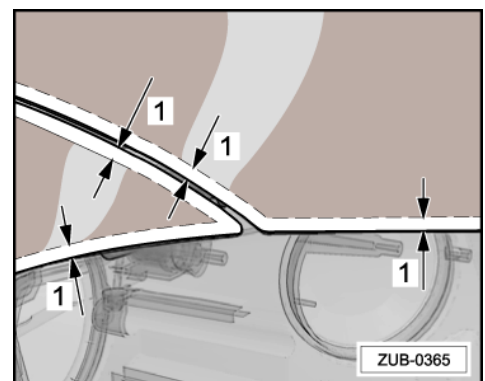
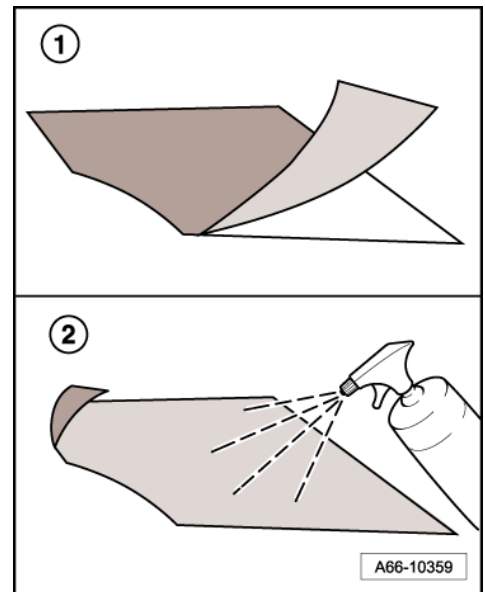
- Apply the film and push/pull into position (stretch if necessary) so that the distance -1- from the film to the vehicle body edges is 2-3 mm.

Note

- ◆ Rounded surfaces of the vehicle body require that the film be pulled (stretched) into position in certain areas.
- ◆ The position of each film can be adjusted long after application.
- ◆ If a film will no longer move, remove it, re-spray with a liberal amount of application fluid and reposition.

Caution

- **The scraper must always be wrapped in a soft, lint-free cloth. If the scraper is used without the cleaning cloth, the film may be scratched.**
- Wrap the scraper in a soft, lint-free cloth.
- Spray the film with application fluid.





- Starting from a fixed point or the centre of the film, use the scraper to squeeze out the water and any air bubbles from underneath the film, working in the direction of the “nearest” edge -arrows-.

⚠ Caution

- **Always smooth longitudinal films from the middle to the “nearest” edge — if films are smoothed towards the “furthest” edge, they may stretch (longitudinal stretching — fitting problems).**

Dry application

- Clean the bonding surfaces on the vehicle ⇒ “Preparations — Cleaning the bonding surfaces” on page 8.
- Place the film on a flat, clean surface and, keeping close to the film, remove the backing paper from the film “at an angle of around 180°”.
- Place the film on the application area, align to the appropriate reference points and brush it on gently using the palm of your hand. If necessary, remove the film and realign it.

i Note

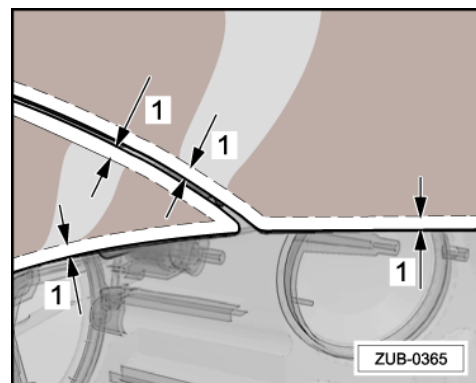
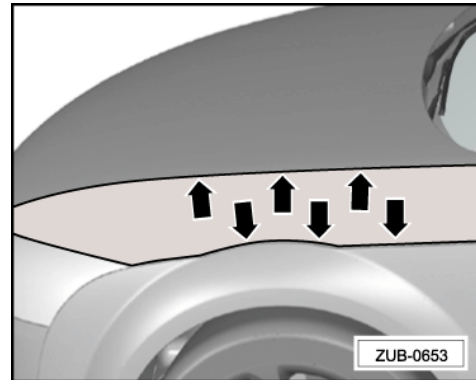
- ◆ *It is possible to correct the position of the film after brushing it on gently using the palm of your hand; to do so, simply loosen the film again.*
- ◆ *The position of the film cannot be corrected once secured in place using the scraper.*
- If necessary, pull/stretch the films into position, making sure that the distance -1- between the films and the edges of the body is 2–3 mm.

i Note

- ◆ *The rounded surfaces of the vehicle body make it necessary to pull (stretch) the film into position in certain areas when brushing it on. It is important that the film surfaces remain flat.*
- ◆ *The film can be stretched by up to 2 mm when dry. By moistening the protective paper slightly, it is possible to stretch it even further if required.*
- Secure the film by brushing it on using the palms of your hands.

⚠ Caution

- **The scraper must always be wrapped in a soft, lint-free cloth. If the scraper is used without the cleaning cloth, the film may be scratched.**
- Wrap the scraper in a soft, lint-free cloth.





- Starting from the centre of the film or from a fixed point, use the scraper to smooth out the film to the “nearest” edge -arrows-. In doing so, make sure that any air bubbles are smoothed out from underneath the film.

! **Caution**

- **Always smooth longitudinal films from the middle to the “nearest” edge — if films are smoothed towards the “furthest” edge, they may stretch (longitudinal stretching — fitting problems).**

Removing the protective paper

! **Caution**

Remove the protective paper from the film, keeping “as close to the film as possible” to make sure that the film does not lift from the body.

- Keeping as close to the film as possible, remove the protective paper from the film “at an angle of around 180°” -arrow-.

i **Note**

Lift the protective paper if possible at one corner of the decorative foil with a blunt set angle.

- Wrap the scraper in a soft, lint-free cloth. Starting from the centre of the film, smooth out any air bubbles from underneath the film, working in the direction of the “nearest” edge.

i **Note**

When removing the protective paper, the film may lift slightly at the colour transitions. To fix the colour transitions, wrap the scraper in a soft, lint-free cloth and go over these lines while exerting a slight pressure.

3.3 Correcting problems

Wet application

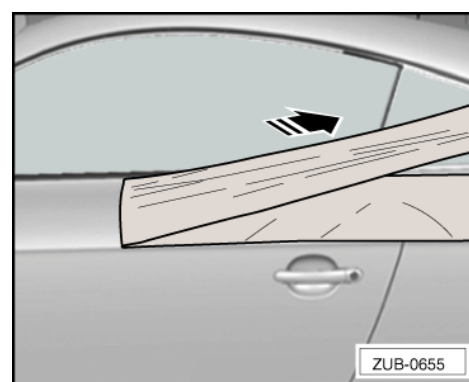
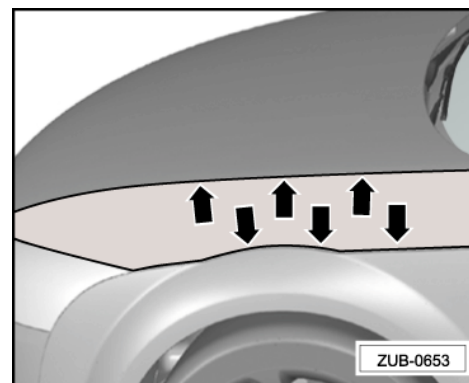
- In the event of “blistering”, press down on the raised area of film for approximately one minute. The adhesive on the film will be activated by the warmth of your hand.

i **Note**

Any small water bubbles that are still visible after completion will disappear over time.

Dry application

- In the event of “water bubbles”, remove the film and reposition it. Application is only permanent once the film is secured in place using the scraper.



UK/US



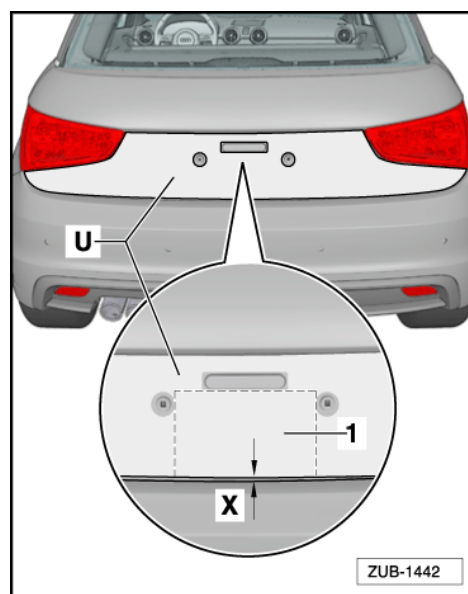
4 Applying films to the vehicle

- Bonding surfaces cleaned ⇒ “Basics for working with adhesive films” on page 8.

4.1 Rear lid, film V

- Remove the A1 symbol and the technology symbol (TFSI or TDI), including the number plate carrier on the bottom of the rear lid. The company logo (Audi rings) remains on the vehicle.
- Bonding surfaces cleaned ⇒ “Basics for working with adhesive films” on page 8.
- Wet application
- Remove the film -V- from the backing paper, spray it with application fluid and place it on the application area.
- Centre the film -V-, align it to the lower edge and smooth the film out in the area marked -1-.

X - 3–4 mm



- Remove the film -V- in the areas marked -3- and -2- on alternate sides. Spray the film with application fluid and reposition it.
- Smooth out the film in the area marked -2- by pulling it gently -in the direction indicated by the arrow- if required. Make sure that the film runs evenly along the lower edge of the rear lid!
- Smooth out the film -V- in the area marked -3-. Make sure that the film runs evenly along the lower edge of the rear lid!

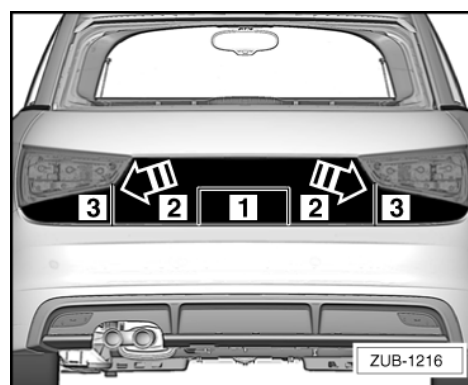
⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective film.





- Wrap the scraper in a soft cloth and smooth out the film upwards and downwards (starting from the centre).
- Use your fingers to brush on the edges of the film.

After applying all decorative films (at the earliest after two hours), attach the A1 symbol and technology symbol (TFSI or TDI) to the rear lid ⇒ **“Attach the type symbol and technology symbol to the rear lid” on page 23.**

4.2 Bonnet, films K and L

Film K, bottom of bonnet

- Dry application
- Place the dry film -K- on the application area and centre it, taking the character line -arrows- into consideration.
- Remove the film -K- from the backing paper and place it on the application area.
- Align the film -K- at the edge to the door stop -1- and align it to the character line marked -3-.
- Brush on the film -K- using the palm of your hand.
- Smooth out the film -K- in the direction of the arrow along the character line and the bonnet.
- Apply the film -D- to the opposite side of the vehicle following the same procedure.

! Caution

Blisters at the film edges can be smoothed out after drying.

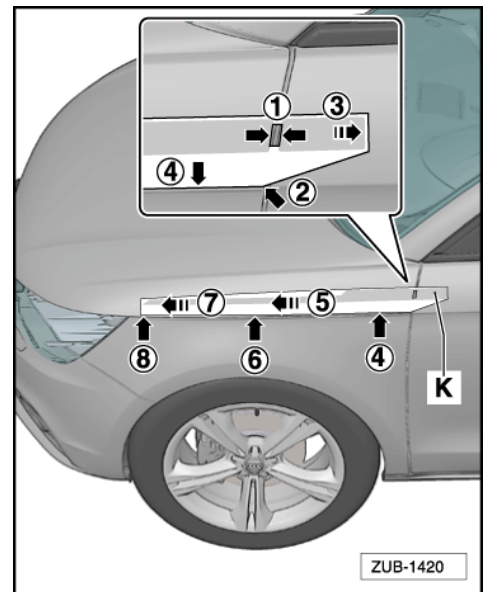
Only remove the protective film when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film upwards and downwards.
- Use your fingers to brush on the edges of the film.

Film L, top of bonnet

- Dry application





- Place the dry film -L- on the application area and centre it, taking the character line -arrows- into consideration.
- Remove the film -L- from the backing paper and place it on the application area.
- Align the film -L- at the edge to the door stop -1- and align it to the character line marked -4-, -6- and -8-.
- Brush on the film -L- using the palm of your hand.
- Smooth out the film -L- in the direction of the arrow along the character line and the bonnet.
- Apply film -C- to the opposite side of the vehicle following the same procedure.

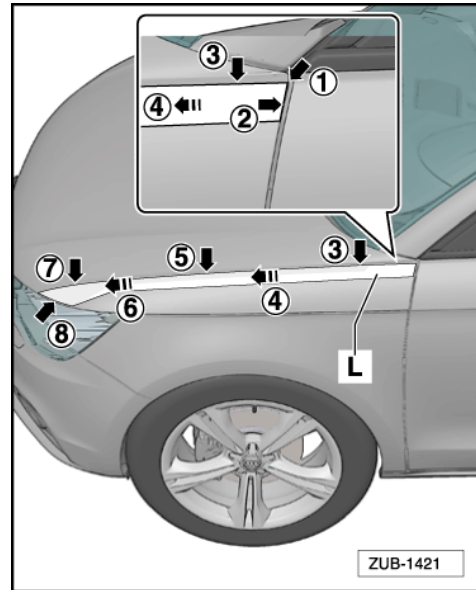
! Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film upwards and downwards.
- Use your fingers to brush on the edges of the film.



4.3 Vehicle sides

4.3.1 Side panel, films G and I

4.3.1.1 3-door model

- Dry application



Rear, film G

- Place the dry film -G- on the application area and align it to the rear lid marked -1- and to the character line marked -2-.
- Carefully remove the film -G- from the backing paper and place it on the application area.
- Brush on the film -G- using the palm of your hand.
- Align the film -G- and, starting from the right-hand side, smooth it to the front in the -direction of the arrow-.

⚠ Caution

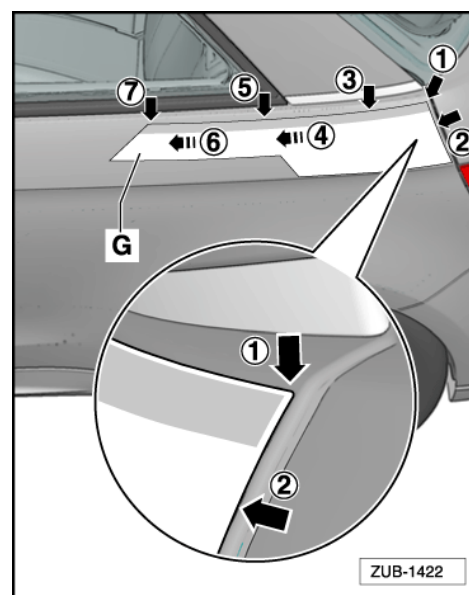
Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

- Starting from the centre and working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

ℹ Note

Do not remove the protective paper from the film -G- yet.



UK/US

Door, film I

- Place the dry film -I- on the application area and align it to the door gap -perforation 1- and to the character line marked -2-.
- Overlap the film -I- with the edge of the film -G-.
- Align the film -I- and, starting from the right-hand side, smooth out the film to the front and rear on alternate sides.
- Starting with the film -G-, remove the protective paper from the film while keeping close to the film.
- Brush on the film -I- using the palm of your hand.
- Apply the film -P- to the opposite side of the vehicle following the same procedure.

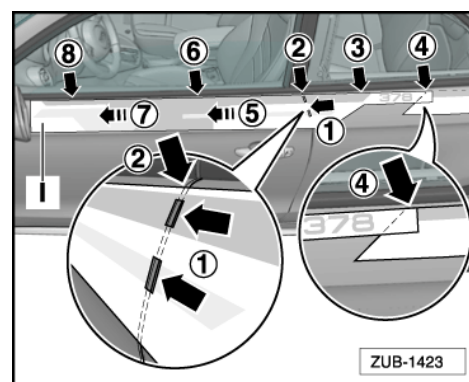
⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre and working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.



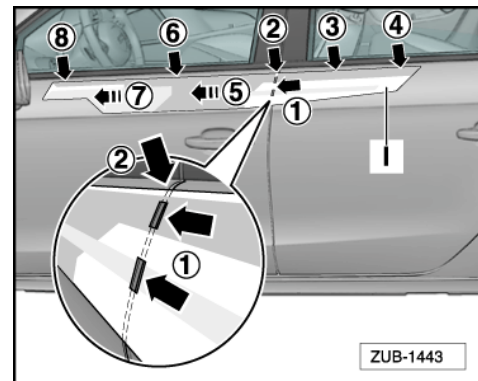


4.3.1.2 5-door model

- Dry application

Rear, film I

- Place the dry film -I- on the application area and align it at the door gap -perforation 1-.
- Align the film -I- to the top edge of the doors marked -2- and to the character line.
- Carefully remove the film -I- from the backing paper and place it on the application area.
- Brush on the film -I- using the palm of your hand.
- Align the film -I- and, starting from the right-hand side, smooth it towards the front in the -direction of arrows 5 and 7-.



⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

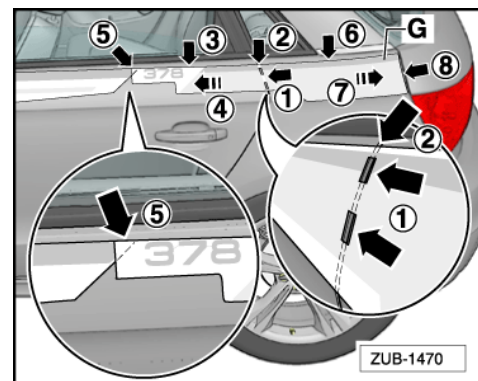
- Starting from the centre and working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

i Note

Do not remove the protective paper from the film -I- yet.

Door, film G

- Place the dry film -G- on the application area and align it to the door gap -perforation 1- and to the top edge of the doors marked -2-.
- Overlap the film -G- with the edge of the film -I- -5-.
- Align the film -G- at the character line and, starting from the right-hand side, smooth out the film to the front and rear on alternate sides.
- Brush on the film -G- using the palm of your hand.
- Starting with the film -I-, remove the protective paper from the film while keeping close to the film.



⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body.

- Keeping close to the film, remove the protective paper.



- Starting from the centre and working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

4.3.2 Right-hand side of vehicle, fuel tank cap, films S and R

4.3.2.1 3-door model

- Dry application

Fuel tank flap

- Remove the film -S- from the backing paper.
- Place the dry film -S- on the application area and align it to the character line -11, 12 and 13- and to the edge of the fuel tank cap.
- Align the film -S- centrally to the petrol tank cap at the edges -11 to 13- and brush it on, while aligning it to the films already applied; ensure that there is an even line.
- Smooth the film out.

Note

Do not remove the protective paper from the film -S- yet.

Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

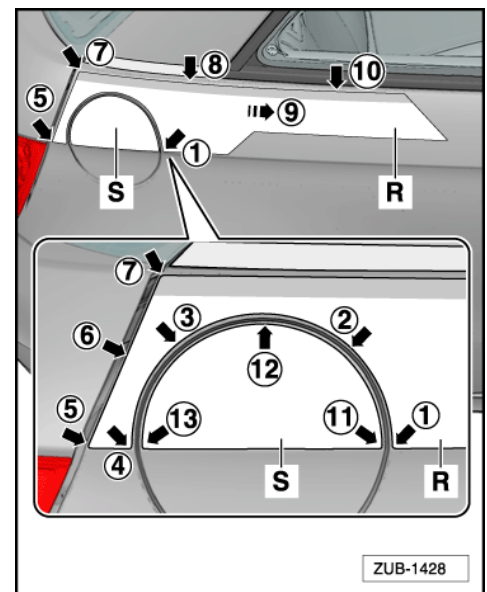
Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Place the dry film -R- on the application area and align it to the rear lid marked -5 and 7- and to the character line marked -1-.
- Align the film -R- to the edges -5, 6, 7 and 8- and brush it on, while aligning it to the film -S- already applied; ensure that there is an even line.
- Smooth the film out.
- Starting from the centre, smooth out the film upwards and downwards.
- Use your fingers to brush on the edges of the film.

4.3.2.2 Right-hand side of vehicle and fuel tank cap, film P and S

4.3.2.2.1 5-door model

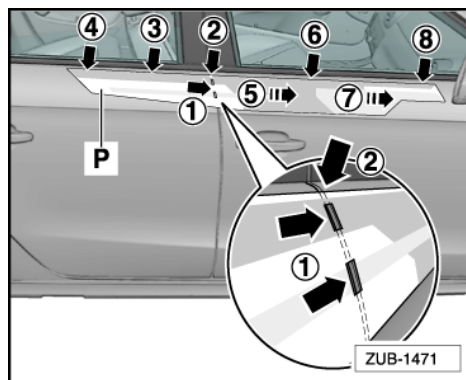
- Dry application





Door, film P

- Place the dry film -P- on the application area, align it at the door gap -perforation 1- and align to the top edge of the door marked -2-.
- Align the film -P- to the top edge of the doors marked -2- and to the character line.
- Carefully remove the film -P- from the backing paper and place it on the application area.
- Brush on the film -P- using the palm of your hand.
- Align the film -P- and, starting from the right-hand side, smooth it towards the front in the -direction of arrows 5 and 7-.



⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

- Starting from the centre and working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

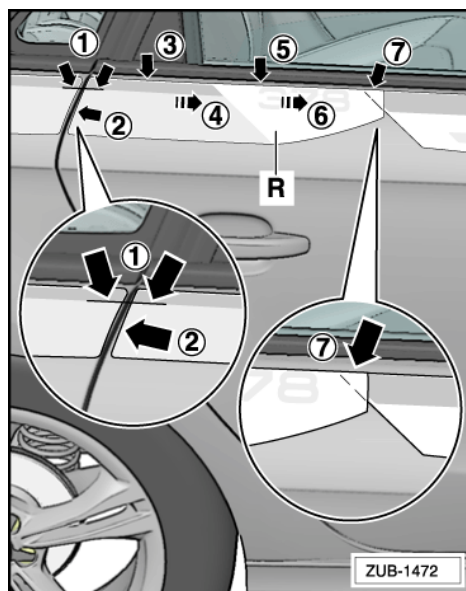
i Note

Do not remove the protective paper from the film -P- yet.

- Dry application

Door, film R

- Place the dry film -R- on the application area, align it at the door gap -perforation 1- and align to the top edge of the door marked -2-.
- Align the film -R- to the top edge of the doors marked -2- and to the character line.
- Carefully remove the film -R- from the backing paper and place it on the application area.
- Brush on the film -R- using the palm of your hand.
- Align the film -R- and, starting from the right-hand side, smooth it towards the front in the -direction of arrows 5 and 7-.



⚠ Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

- Starting from the centre and outwards in the direction of the arrow, smooth out the film to the front.
- Use your fingers to brush on the edges of the film.



Note

Do not remove the protective paper from the film -R- yet.

- Dry application

Fuel tank cap, films S and T

- Place the dry film -T- on the application area and align it to the character line -12, 13 and 14- and to the edge of the fuel tank cap.
- Align the film -T- centrally to the petrol tank cap at the edges -12 to 14- and brush it on, while aligning it at the edges; ensure that there is an even line.

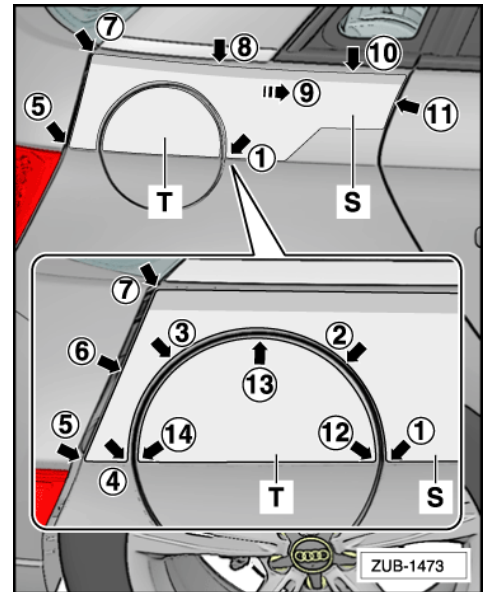
Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Remove the film -S- from the backing paper.
- Place the dry film -S- on the application area and align it to the character line marked -1 to 4- and to the rear lid marked -5 to 7-. Then brush the film on, while aligning it to the films already applied; ensure that there is an even line.
- Smooth the film out.
- Use your fingers to brush on the edges of the film.



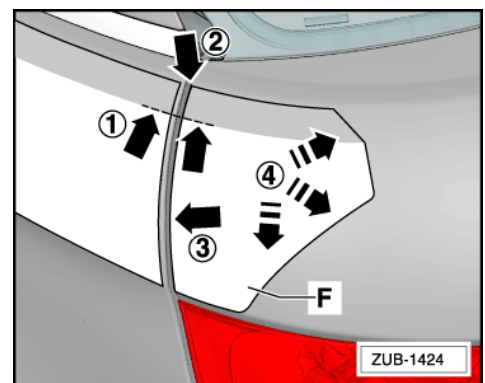
UK/US

4.3.3 Rear lid, films F and T, or U

- Dry application

Rear lid, F

- Place the film -F- on the application area.
- Remove the film from the release paper.
- Align the film -F- at the edge of the rear lid.
- Align the film -F- parallel to -1- and -2- to the film -G-.
- Brush on the film -F- using the palm of your hand.
- Starting from the centre, smooth out the film upwards and downwards.
- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film upwards and downwards.
- Use your fingers to brush on the edges of the film.
- Apply the film -T or U- to the opposite side of the vehicle following the same procedure.





! Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Starting from the centre, smooth out the film upwards and downwards.
- Use your fingers to brush on the edges of the film.

4.4 Rear window, film A

- Dry application
- Place the dry film -A- on the application area.
- With a gap of “18 mm”, align the film to the left-hand side of the rear window.
- With a gap of “4 mm”, align the film to the left edge of the rear window.
- Remove the backing paper beneath the film -A- and smooth out.

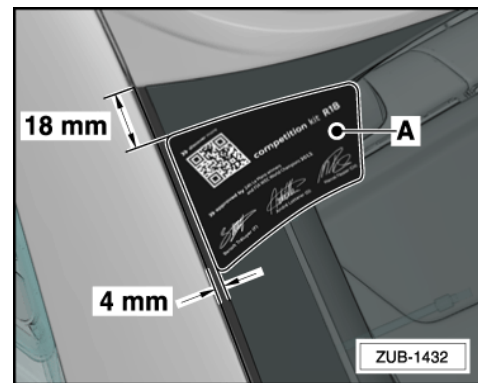
! Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film to the left and right.
- Use your fingers to brush on the edges of the film.



4.5 Roof, films E and B

- Dry application
- Place the dry film -E- on the application area and align it, taking the edge of the roof into consideration. At the same time, align the film to the edge of the rear spoiler -1-.



- Mark out the position using tape, for instance, and remove the film -E-.
- Remove the film -E- from the backing paper and place it on the application area.
- Align the film -E- using the mark, and starting from the front, smooth out the film to the left and right.
- Brush on the film -E- using the palm of your hand.
- Apply the film -B- to the opposite side of the vehicle following the same procedure.

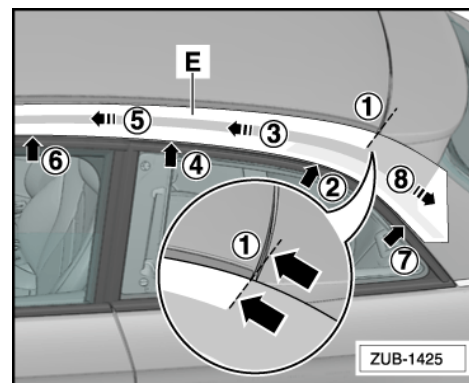
! Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping "close to the film" to make sure that the film does not lift from the body ⇒ Fig. "Removing the protective paper" on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film to the left and right.
- Use your fingers to brush on the edges of the film.



UK/US

4.6 Rear and front sills, films H, J and Q, L

4.6.1 3-door

i Note

To aid application, it is recommended to position the vehicle on a lifting platform

- Dry application
- Place the dry film -H- on the application area and align it to the "recess for the jack" -1- and to the "edge of the vehicle" -2-.
- Remove film -H- from the backing paper, place it on the application area and smooth out the film.
- Brush on the film -H- using the palm of your hand.

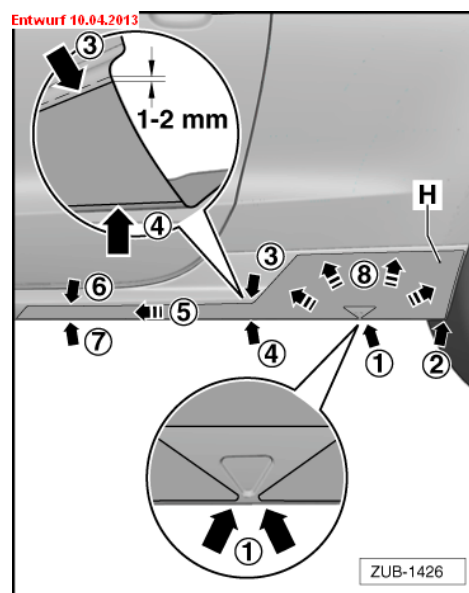
! Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping "close to the film" to make sure that the film does not lift from the body ⇒ Fig. "Removing the protective paper" on page 11.

- Keeping close to the film, remove the protective paper.





- Working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

4.6.2 5-door

Note

To aid application, it is recommended to position the vehicle on a lifting platform

- Dry application
- Place the dry film -H- on the application area and align it to the “recess for the jack” -1- and to the “edge of the vehicle” -2-.
- Remove film -H- from the backing paper, place it on the application area and smooth out the film.
- Brush on the film -H- using the palm of your hand.

Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.

- Dry application
- Place the dry film -J- on the application area and align it to the “recess for the jack” -magnifying glass- and to the “edge of the vehicle” -1-.
- Remove film -J- from the backing paper, place it on the application area and smooth out the film.
- Brush on the film -J- using the palm of your hand.

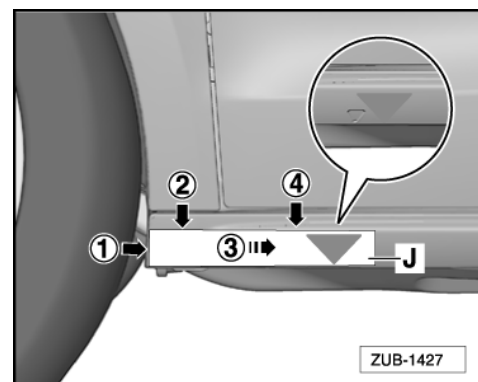
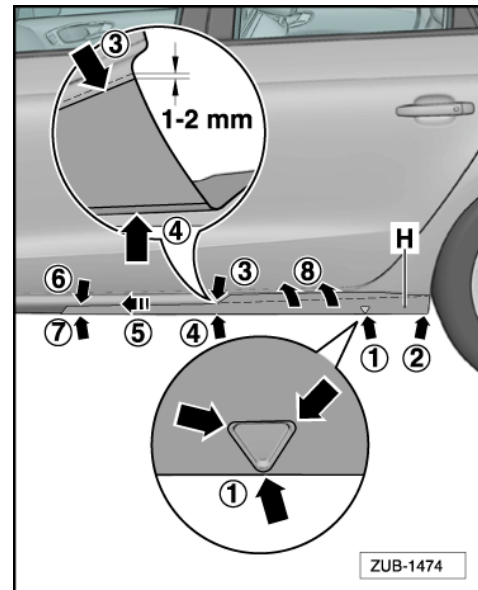
Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective paper when the film has completely adhered.

Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Working towards the outer edge, smooth out the film.
- Use your fingers to brush on the edges of the film.





4.7 Front blade, films M and O

Note

To aid application, it is recommended to position the vehicle on a lifting platform

- Dry application
 - Position the dry film -M- on the application area and align it, taking the line of tangency-arrow- into consideration.
 - Remove the film -M- from the backing paper and place it on the application area.
 - Align the film -M- using the mark and, starting from the front, smooth to the left in the -direction of the arrow-.
 - Brush on the film -M- using the palm of your hand.
 - Apply the film -O- to the opposite side of the vehicle following the same procedure.

Caution

Blisters at the film edges can be smoothed out after drying.

Only remove the protective film when the film has completely adhered.

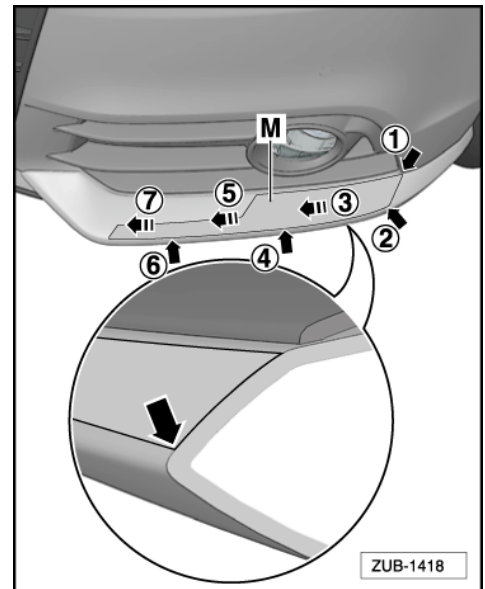
Remove the protective paper from the film, keeping “close to the film” to make sure that the film does not lift from the body ⇒ Fig. “Removing the protective paper” on page 11.

- Keeping close to the film, remove the protective paper.
- Starting from the centre, smooth out the film to the left and right.
- Use your fingers to brush on the edges of the film.

4.8 Attach the type symbol and technology symbol to the rear lid

Caution

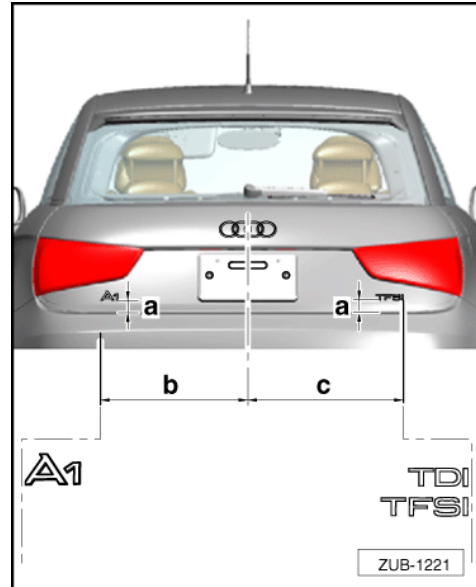
- ◆ **The bonding surfaces on the body must be free from dust and oil or grease.**





Dimensions for rear lid

- Press the company symbol firmly to the body, in line with the dimension information.
- ◆ Dimension -a- = 33 mm
- ◆ Dimension -b- = 520 mm
- ◆ Dimension -c- = 544 mm



4.9 Concluding operations

- Include this booklet with the vehicle Owner's manual.
- When returning the vehicle, advise the customer of the hardening time for the decorative film and the necessary maintenance requirements ⇒ [Page 2](#).